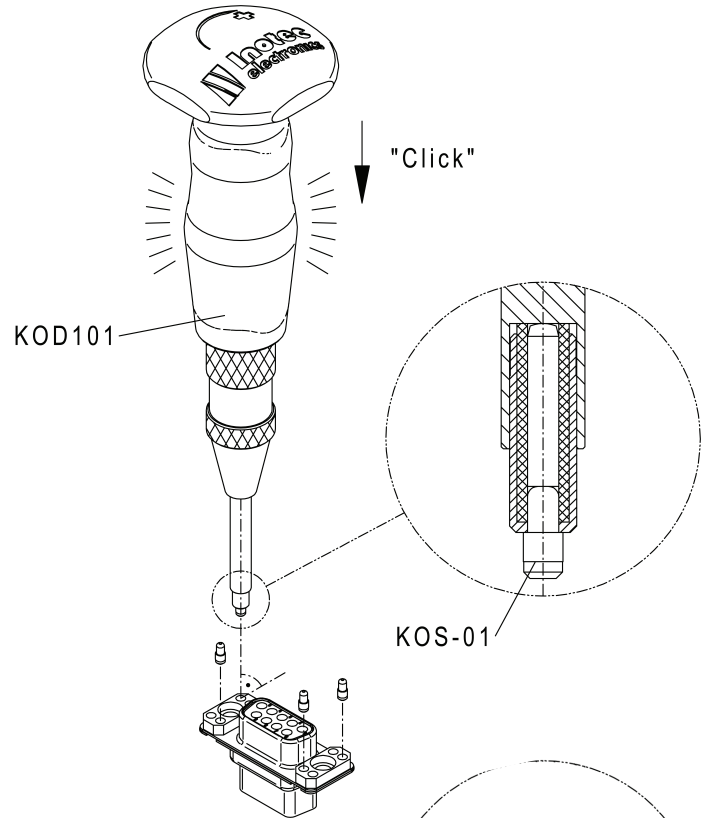




Hand tool for insertion of coding pins KOS-01 into Inotec coding elements KOP-01 or coding frame KOR09 according to Inotec coding scheme.

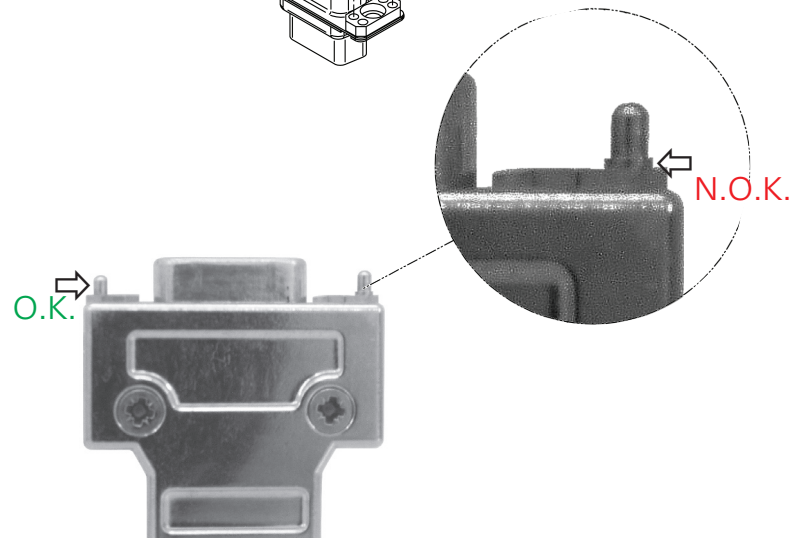
Assembly Instructions

- Please make sure that the connector is placed on a firm support.
- Insert the small diameter of the coding pin KOS-01 into the tip of the hand tool KOD101 like shown in the adjoining picture.
- Hand tool with pin must be placed vertically above the selected slot.
- Push down the tool against the spring force until the mechanism releases ⇒ the impact drives the pin into the slot.
- The larger diameter of the coding pin must be flush with the coding frame or coding element.



Correct setting of the coding pins

- Left: The coding pin is **flush** with the coding element ⇒ **O.K.**
- Right: The coding pin is not flush with the coding element ⇒ **N.O.K.**



Check and adjust impact force

- The KOD101 spring is pre loaded for mounting the pins on a solid work surface.
- If the assembly conditions change, the impact force may need to be adjusted.
- Reduce the impact force by turning the head of the cap left (minus).
- Increase the impact force by turning the head of the cap right (plus).
- Best setting: The inserted coding pin is flush with the coding element after the first punch.
- Depending on the installation situation and the component tolerances, it may be necessary to trigger the hand tool KOD101 several times.